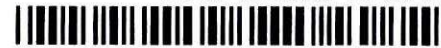




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

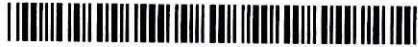
D4780-041
Job Sheet 179735



Part No: D4780-041

Job Qty: 5 ea

Part Name: Fwd Cover Mounting Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A 13.03.13 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	7/18/18	7/18/18	0.00	0.00	Start Up Waterjet		SC 18/07/03
100	Waterjet	5 pcs	7/18/18	7/18/18	0.00	0.53	Waterjet1		SC 18/07/03
110	QC	5 pcs	7/18/18	7/18/18	0.00	0.00	QC2 Waterjet-1		SC 18/07/03
120	QC	5 pcs	7/18/18	7/18/18	0.00	0.00	QC8-5		38
130	Brake NC	5 pcs	7/18/18	7/18/18	0.08	0.22	Brake NC 2		9-89 38
140	Small Fab	5 pcs	7/18/18	7/18/18	0.00	0.27	Small Fab-7		EP 38 DAS
150	QC	5 pcs	7/18/18	7/18/18	0.00	0.00	QC5		38
160	HandFinish	5 pcs	7/18/18	7/18/18	0.00	0.32	HandFinish1		SA 18-07-23
165	QC	5 pcs	7/18/18	7/18/18	0.00	0.00	QC7-4		BR 18-7-27
170	Powdercoat	5 pcs	7/18/18	7/18/18	0.00	0.11	Powdercoat4		BR 18-7-27
180	QC	5 pcs	7/18/18	7/18/18	0.00	0.00	QC3		38
190	Small Fab	5 pcs	7/18/18	7/18/18	0.00	0.27	Small Fab-7		EP 9-89 DAS
200	QC	5 pcs	7/18/18	7/18/18	0.00	0.00	QC5		38
210	Packaging	5 pcs	7/18/18	7/18/18	0.00	0.00	Packaging3-2		9-89 38
220	QC21-SA	5 Ea	7/18/18	7/18/18	0.00	0.00	QC21		9-89 38

M 138700 START 10:15 OUT: 800° FINISH: 10:45

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	.3610 sf (.0722 ea)	90-Start up Operation	
MS20426AD3-4	Rivet	20 Ea (4 ea)	190-Small Fab	FM156444-2
MS21059L3	Nut Plate	10 Ea (2 ea)	190-Small Fab	8060694 3X

5083547 7X

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.032	0	173	0
190-Small Fab	MS20426AD3-4	20	2,844	0
	MS21059L3	10	302	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only



Work Order:		AGAINST DEPARTMENT/PROCESS		DISPOSITION		Work Order update only	
Part No. _____	Water Jet	Skid-tube	Cross tube	Small Fab	Engineering	Quality	Other
NCR No. _____	Prod. Eng. Coord.	Machining	Small Fab	Finishing	Rec/Store/Packaging	QC	QC
Date: _____	Thermoforming	Large Fab	Composite				
Step #: _____	Suspected Unapproved						
Description Work Order		Container No: S088969 Part: D4780 - 041 Job No: 179735 Serial No/Batch: S088969 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____					
		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K84 1K7 CANADA TEL.: 1 613 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com					
		Date: 07/04/18					
		Lead hand / Supervisor Approval Verification					
		QC / QA Coordinator Approval					
		Completed By					
		MRB (QS1042) Approval					
		Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence					
		Weld Wrong Stock Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center					
		Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes					
		Press Bendi Centr Crack Crimp/... supply wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter					
		OTHER :					
		Root Cause					
		Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified					
		No Re-verification Operator Offset/Setup Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due					

